

## Influence of Benzamidomethionine Triorganotin(IV) on Photostabilization Processes of Poly(Vinyl Chloride)

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### Abstract

The photostabilization of poly(vinyl chloride) (PVC) films by triorganotin(IV) complexes of the type  $\text{Ph}_3\text{SnL}$ ,  $\text{Bu}_3\text{SnL}$  and  $\text{Me}_3\text{SnL}$  of the Triorganotin (IV) with Benzamidomethionine complexes was investigated. The PVC films containing concentration of complexes 0.5% by weight were produced by casting method from tetrahydrofuran (THF) solvent. The photostabilization activities of these compounds were determined by monitoring the carbonyl, polyene and hydroxyl indices with irradiation time. The changes in viscosity average molecular weight of PVC with irradiation time were also tracked (using THF as a solvent). The quantum yield of the chain scission ( $\Phi_{cs}$ ) of these complexes in PVC films was evaluated and found to range between  $5.72 \times 10^{-8}$  and  $7.16 \times 10^{-8}$ . Results obtained showed that the rate of photostabilization of PVC in the presence of the additive follows the trend:

$\text{Ph}_3\text{SnL} > \text{Bu}_3\text{SnL} > \text{Me}_3\text{SnL}$

According to the experimental results obtained, several mechanisms were suggested depending on the structure of the additive. Among them HCl scavenging, UV absorption, peroxide decomposer and radical scavenger for photostabilizer additives mechanisms were suggested.

**Keyword:** Photostabilizer, PVC, triorganotin(IV), Benzamidomethionine, quantum yield, HCl scavenging

### Introduction

Poly (vinyl chloride) is second only to polyethylene among five kinds of general plastic materials, which was widely used in the industries including architecture, electronic, chemical engineering, packaging, transportation, etc. [1]. However, low photostability of PVC leads to hydrogen chloride loss, discoloration, and finally serious corrosion phenomena, accompanied by changes of physical and chemical properties of PVC.

Poly(vinyl chloride), better known by its abbreviation PVC, is one of the most versatile plastics. It is the second largest manufactured resin by volume worldwide [2]; currently, its production per annum exceeds 31 million tons. Braun (2004) described the most remarkable milestones in PVC history, their importance to the development of macromolecular chemistry, and some PVC research and industrial applications, with respect to polymerization, stabilization, bulk property modification, and chemical and material recycling of PVC waste [3].

The low cost and the good performance of poly(vinyl chloride) products have increased the utilization of this polymer in building, mainly in exterior application, such as window profiles, cladding structure and siding [1]. However, ultimate user acceptance of the PVC products for outdoor building applications will depend on their ability to resist photodegradation over long periods of sunlight exposure [4].

To ensure weather ability, the PVC resin needs to be compounded and processed properly, using suitable additives, leading to a complex material whose behavior and properties are quite different from the

PVC resin by itself [5]. On the other hand, it is important to perform reliable accelerated weathering test methods. In this regard, factors that influence the degradation of PVC based materials in the service condition, like light and temperature are accelerated.

Almost all synthetic polymers require stabilization against the adverse effect with the development of synthetic resins it became necessary to look for ways and means to prevent, or at least reduce, the damage caused by the environmental parameters such as light, air and heat. This can be achieved through addition of special chemicals, light stabilizers or UV stabilizers, that have to be adjusted to the nature of the resin and the specific application considered. The photostabilization of polymers may be achieved in many ways. The following stabilizing systems have been developed, which depend on the action of stabilizer: (a) light screeners, (b) UV absorbers, (c) excited state quenchers, (d) peroxide decomposers and (e) free radical scavengers, of these it is generally believed that types (c)–(e) are the most effective. Most of stabilizers are believed to be multifunctional in their mode of operation. This view is complicated by the fact that mechanisms involved in photo-oxidation and these, in turn depend on the polymer structure and other variables, such as manufacturing, operation, processing and conditions [6].

As part of our on-going research in the photostabilization of poly(vinyl chloride), the photostabilization of PVC was studied using triorganotin(IV) complexes with Benzamidomethionine as a ligand.

## Experimental

### Materials

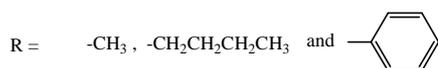
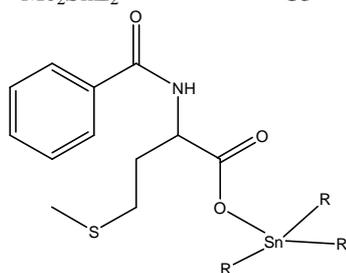
The following complexes were all prepared by the method described in reference [7].

### Synthesis of Benzamidomethionine

A one gram of methionine was dissolved in (25ml) of 5% NaOH solution in a conical flask. To this mixture benzoyl chloride (2.25mL) was added in a five portions in (0.49 ml increments) and shaken vigorously until all the chloride has reacted. Acidified with diluted hydrochloric acid and the crude product was washed with cold ether. Finally, the desired product was recrystallized from Ethanol.

### Preparation of Complexes

Complexes were synthesized by dissolving the free ligand (2 mmol) in hot toluene and adding the tridiorganotin salts (1 m mol) to the solution. The solution was refluxed for 6 hours with magnetic stirrer and then cooled and filtered. The filtrate was reduced under vacuum to a small volume and solid was precipitated by the addition of petroleum ether then filtered, dried at 60 °C and recrystallized from Ethanol.



## Experimental techniques

### I) Films preparation

Commercial poly(vinyl chloride) supplied by Petkim company (Turkey) was re-precipitated from THF solution by alcohol several times and finally dried under vacuum at room temperature for 24 hours. Fixed concentrations of poly(vinyl chloride) solution (5 g/100 ml) in tetrahydrofuran were used to prepare polymer films with 30 μm thickness (measured by a micrometer type 2610 A, Germany). The prepared complexes (0.5% concentrations) were added to the films starting at 0 concentrations (blank). The films were prepared by evaporation technique at room temperature for 24 hours. To remove the possible residual tetrahydrofuran solvent, film samples were further dried at room temperature for three hours under reduced pressure. The films were fixed on stands especially used for irradiation. The stand is provided with an aluminum plate (0.6 mm in thickness) supplied by Q-panel company.

### II) Irradiation experiments

#### Accelerated testing technique

Accelerated weatherometer Q.U.V. tester (Q. panel, company, USA), was used for irradiation of polymers films. The accelerated weathering tester contains stainless steel plate, which has two holes in the front side and a third one behind. Each side contains a lamp (type Fluorescent Ultraviolet Lights) 40 Watt each. These lamps are of the type UV-B 313 giving spectrum range between 290-360 nm with a maximum at wavelength 313 nm. The polymer film samples were vertically fixed parallel to the lamps to make sure that the UV incident radiation is perpendicular on the samples. The irradiated samples were rotated manually from time to time to ensure that the intensity of light incident on all samples is the same.

### III) Photodegradation measuring methods

#### A. Measuring the photodegradation rate of polymer films using infrared spectrophotometry

The degree of photodegradation of polymer film samples was followed by monitoring FTIR spectra in the range 4000-400 cm<sup>-1</sup> using FTIR 8300 Shimadzu Spectrophotometer. The position of carbonyl absorption is specified at 1722 cm<sup>-1</sup>, polyene group at 1602 cm<sup>-1</sup> and the hydroxyl group at 3500 cm<sup>-1</sup>. The progress of photodegradation during different irradiation times was followed by observing the changes in carbonyl and polyene peaks. Then carbonyl (I<sub>co</sub>), polyene (I<sub>po</sub>) and hydroxyl (I<sub>OH</sub>) indices were calculated by comparison of the FTIR absorption peak at 1722, 1602 and 3500 cm<sup>-1</sup> with reference peak at 1328 cm<sup>-1</sup> attributed to scissoring and bending of CH<sub>2</sub> group, respectively. This method is called band index method [8,9].

$$I_s = \frac{A_s}{A_r} \quad (1)$$

A<sub>s</sub> = Absorbance of peak under study.

A<sub>r</sub> = Absorbance of reference peak.

I<sub>s</sub> = Index of group under study.

Actual absorbance, the difference between the

absorbance of top peak and base line (a Top Peak – a base line) is calculated using the base line method.

#### B. Determination of average molecular weight (M<sub>v</sub>) using viscometry method:

The viscosity property was used to determine the average molecular weight of polymer at room temperature, using the Mark- Houwink relation [10].

$$[\eta] = K \bar{M}_v^\alpha \dots \dots (2)$$

[η] = the intrinsic viscosity.

K, α = are constants depend upon the polymer-solvent system at a particular temperature.

The intrinsic viscosity of a polymer solution was measured with an Ostwald U-tube viscometer. Solutions were made by dissolving the polymer in a solvent (g/100 ml) and the flow times of polymer solution and pure solvent are t and t<sub>0</sub> respectively. Specific viscosity (η<sub>sp</sub>) was calculated as follows:

$$\eta_{re} = \frac{t}{t_0} \quad (3)$$

$\eta_{re}$  = Relative viscosity .

$$\eta_{sp} = \eta_{re} - 1 \quad (4)$$

The single – point measurements were converted to intrinsic viscosities by the relation 2.

$$[\eta] = (\sqrt{2}/c)(\eta_{sp} - \ln \eta_{re})^{1/2} \quad (5)$$

C = Concentration of polymer solution (g /100 ml).

By applying equation 5, the molecular weight of degraded and the virgin polymer can be calculated. Molecular weights of PVC with and without additives were calculated from intrinsic viscosities measured in THF solution using the following equation:

$$[\eta] = 4.17 \times 10^{-4} M_w^{0.6} \quad (6)$$

The quantum yield of main chain scission ( $\phi_{cs}$ ) [11] was calculated from viscosity measurement using the following relation 7.

$$f_{cs} = (CA/\bar{M}_{v,o}) \left[ \left( \frac{[\eta_o]}{[\eta]} \right)^{1/2} - 1 \right] I_o t \quad (7)$$

Where: C = concentration; A = Avogadro's number; ( $\bar{M}_{v,o}$ ) = the initial viscosity-average molecular weight;  $[\eta_o]$  = Intrinsic viscosity of PVC before irradiation;  $I_o$  = Incident intensity and t = Irradiation time in second.

### Results and discussion

The triorganotin(IV) complexes were used as additives for the photostabilization of PVC films. In order to study the photochemical activity of these additives for the photostabilization of PVC films, the carbonyl and polyene indices were monitored with irradiation time using IR spectrophotometry. The irradiation of PVC films with UV light of wavelength,  $\lambda = 313$  nm led to a clear change in the FTIR spectrum, as shown in Figure 1. Appearance of bands in  $1772$   $cm^{-1}$  and  $1724$   $cm^{-1}$ , were attributed to the formation of carbonyl groups related to chloroketone and to aliphatic ketone, respectively. A third band was observed at  $1604$   $cm^{-1}$ , related to polyene group. The hydroxyl band appeared at  $3500$   $cm^{-1}$  was annotated to the hydroxyl group [12].

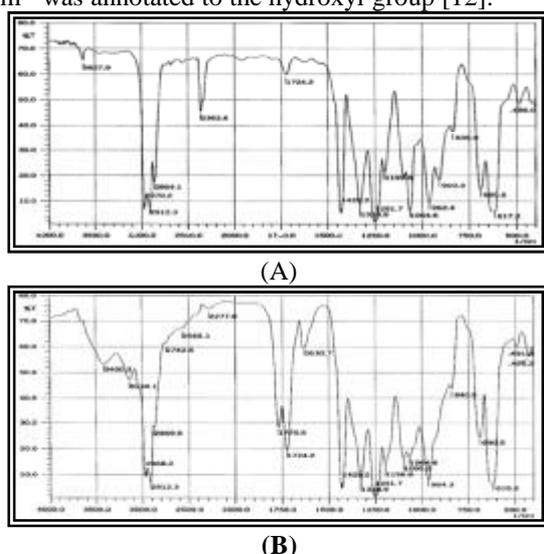


Fig. 1: Change in IR spectrum of PVC film (blank) (30  $\mu$ m) in the presence of C2 complex.

A at zero time and B after 250 hrs.

The absorption of the carbonyl, polyene and hydroxyl groups was used to follow the extent of polymer degradation during irradiation. This absorption was calculated as carbonyl index ( $I_{co}$ ), polyene index ( $I_{po}$ ) and hydroxyl index ( $I_{oh}$ ). It is reasonable to assume that the growth of carbonyl index is a measure to the extent of degradation. However, in Figure 2, the  $I_{co}$  of C3, C2 and C1 showed lower growth rate with irradiation time with respect to the PVC blank film without additives. Since the growth of carbonyl index with irradiation time is lower than PVC blank, as seen in Figure 2, it is suitable to conclude that these additives might be considered as photostabilizers of PVC polymer. Efficient photostabilizer shows a longer induction period. Therefore, the C1 is the most active photostabilizer, followed by C2 and C3 which is the least active. Just like carbonyl, polyene compounds are also produced during photodegradation of PVC. Therefore, polyene index ( $I_{po}$ ) could also be monitored with irradiation time in the presence and absence of these additives. Results are shown in Figure 3.

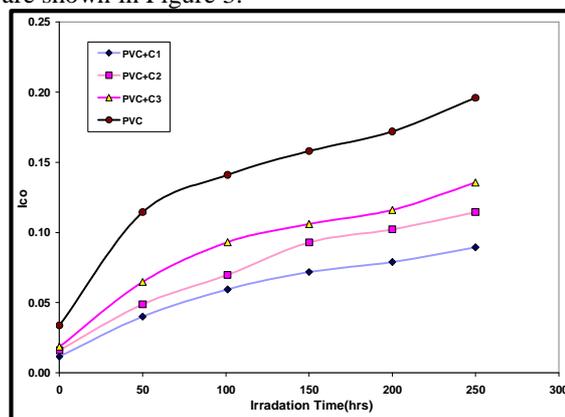


Fig. 2: The relationship between the carbonyl index and irradiation time for PVC films (30 mm thickness) containing different additives. Concentration of additives is fixed at 0.5% by weight.

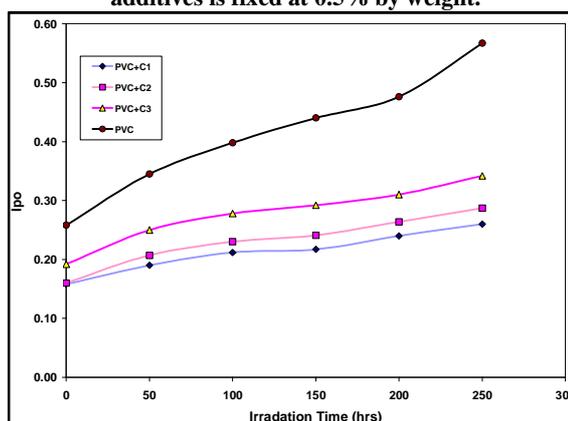
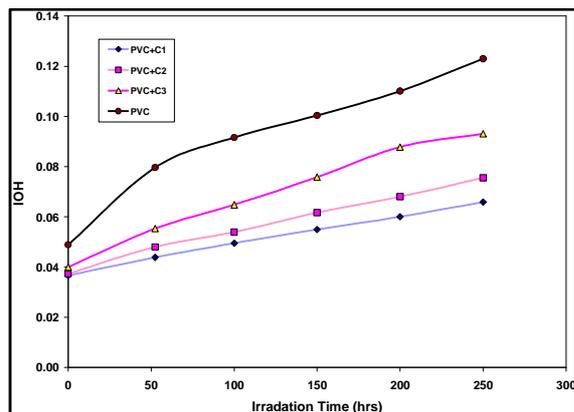


Fig. 3: The relationship between the polyene index and irradiation time for PVC films (30 mm thickness). Containing different additives, concentration of additives are fixed at 0.5% by weight.

Hydroxyl species were produced during photodegradation of PVC. Therefore, hydroxyl index ( $I_{oh}$ ) was monitored with irradiation time for PVC and with additives. From Figure 4, the C3, C2 and C1

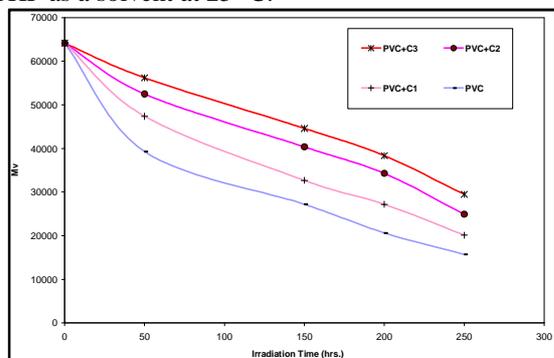
showed lower growth rate of hydroxyl index with irradiation time compare to PVC film without modification.



**Fig. 4:** The relationship between the hydroxyl index and irradiation time for PVC films (30 mm thickness). Containing different additives, concentration of additives are fixed at 0.5% by weight.

#### I) Variation of PVC molecular weight during photolysis in the presence of triorganotin(IV) complexes

Analysis of the relative changes in viscosity average molecular weight ( $\bar{M}_v$ ), has been shown to provide a versatile test for random chain scission. Figure 5 shows the plot of  $\bar{M}_v$  versus irradiation time for PVC film with and without 0.5% (w/w) of the selected additives, with absorbed light intensity of  $1.052 \times 10^{-8}$  ein.  $\text{dm}^{-3} \cdot \text{s}^{-1}$ .  $\bar{M}_v$  is measured using equation 4 with THF as a solvent at 25 °C.



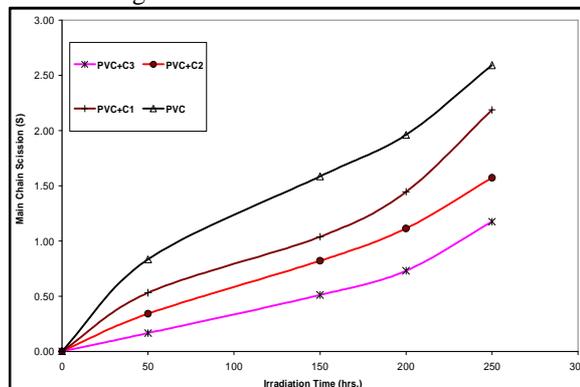
**Fig. 5:** Changes in the viscosity-average molecular weight ( $\bar{M}_v$ ) during irradiation of PVC films (30 mm) (blank) and with 0.5 wt% of additives.

It is worth mentioning that traces of the films with additives are not soluble in THF indicating that cross-linking or branching in the PVC chain does occur during the course of photolysis [13]. For better support of this view, the number of average chain scission (average number cut per single chain) (S) [14] was calculated using the relation 8:

$$S = (\bar{M}_{v,0} / \bar{M}_{v,t}) - 1 \dots\dots (8)$$

Where  $\bar{M}_{v,0}$  and  $\bar{M}_{v,t}$  are viscosity average molecular weight at initial (0) and t irradiation time respectively. The plot of S versus time is shown in

Figure 6. The curve indicates an increase in the degree of branching such as that might arise from cross-linking occurrence. It is observed that insoluble material was formed during irradiation which provided an additional evidences to the idea that cross-linking does occur.



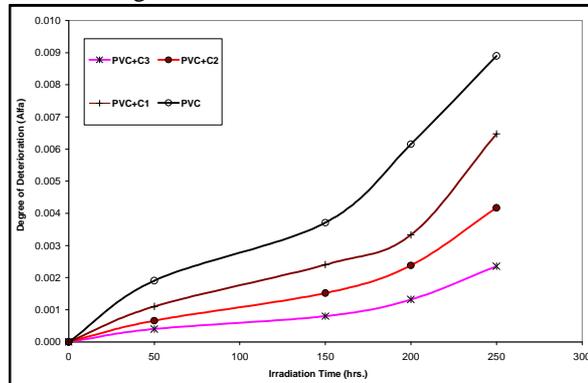
**Fig. 6:** Changes in the main chain scission (S) during irradiation of PVC films (30 mm) (blank) and with 0.5 wt% of additives.

For randomly distributed weak bond links, which break rapidly in the initial stages of photodegradation, the degree of deterioration  $\alpha$  is given as:

$$\alpha = \frac{m}{\bar{M}_v} \quad (9)$$

Where m is the initial molecular weight.

The plot of  $\alpha$  as a function of irradiation time is shown in Figure 7.



**Fig. 7:** Changes in the degree of deterioration (a) during irradiation of PVC films (30 mm) (blank) and with 0.5 wt% of additives.

The values of  $\alpha$  of the irradiated samples are higher when additives are absent and lower in the presence of additives compared to the corresponding values of the additive free PVC. In the initial stages of photodegradation of PVC, the value of  $\alpha$  increases rapidly with time, these indicators indicates a random breaking of bonds in the polymer chain. Another way of degradation reaction characterization is the measurement of the quantum yield of the chain scission ( $\Phi_{cs}$ ). The quantum yield for chain scission was calculated for PVC films with and without 0.5% (wt/wt) of additive mentioned above using relation 5. The  $\Phi_{cs}$  values for complexes are tabulated in Table 1.

**Table 1: Quantum yield ( $\Phi_{cs}$ ) for the chain scission for PVC films (30mm) thickness with and without 0.5 (wt/wt) additive after 250 hrs. irradiation time.**

Additive (0.5%wt)	Quantum yield of main chain scission ( $\Phi_{cs}$ )
PVC+C1	5.77E-08
PVC+C2	6.26E-08
PVC+C3	7.26E-08
PVC(blank)	8.56E-05

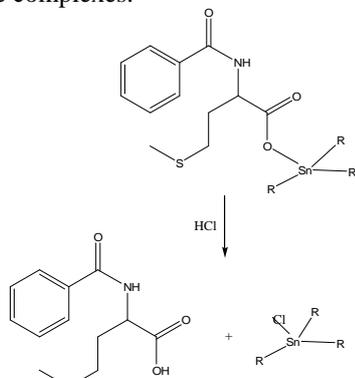
The  $\Phi_{cs}$  values for PVC films in the presence of additive are less than that of additive free PVC (blank), which increase in the order: **C1, C2, C3 and PVC**

It is well established that the quantum yield ( $\Phi_{cs}$ ) increases with increasing temperature [15] around the glass transition temperature, ( $T_g$ ) of the amorphous polymer, and around the melting temperature of crystalline polymers. In the study presented in this work, the photolysis of PVC film is carried out at a temperature 35 – 45 °C well below the glass transition temperature ( $T_g$  of PVC = 80 °C). Therefore, the  $\Phi_{cs}$  dependency on temperature is not expected to be observed.

**II) Suggested mechanisms of photostabilization of PVC by triorganotin(IV) complexes**

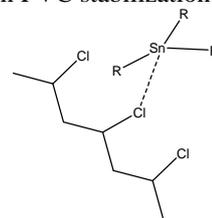
Depending on the overall results obtained, the efficiency of triorganotin(IV) complexes as stabilizer for PVC films can be arranged according to the change in the carbonyl, polyene and hydroxyl concentration as a reference for comparison as shown in Figures 2 to 4, as follows: C1 > C2 > C3

Sn carboxylates stabilize PVC by two mechanisms, depending on the metal. Strongly basic carboxylates, which have little or no Lewis acidity, are mostly HCl scavengers, Scheme 1. Metals such as Sn, Zn, Cd and Cu which are stronger Lewis acids and form covalent carboxylates, not only scavenge HCl, but also substitute carboxylate for the allylic chlorine atoms. These stabilizers provide very good long-term stability and are usually referred to as secondary stabilizers, Scheme 1. Similar mechanism was suggested by Yousif et.al. [16] for photostabilizing of PVC using of 2-thioacetic acid -5-phenyl-1,3,4-oxadiazole complexes.



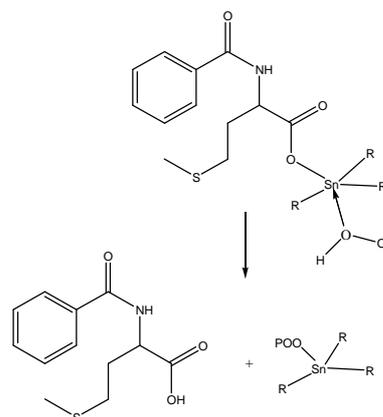
**Scheme 1: Suggested mechanism of photostabilization of complexes as HCl scavengers.**

IR spectroscopy has shown that metals carboxylates associate with PVC molecules at the surface of primary particles and are, consequently, very effective in the substitution of allylic chlorine. In this mechanism, the stabilizer is classified as a primary stabilizer. It has been postulated that metals stabilizers associate with chlorine atoms at the surface of PVC primary particles which explains their high efficiency in PVC stabilization [17], Scheme 2.



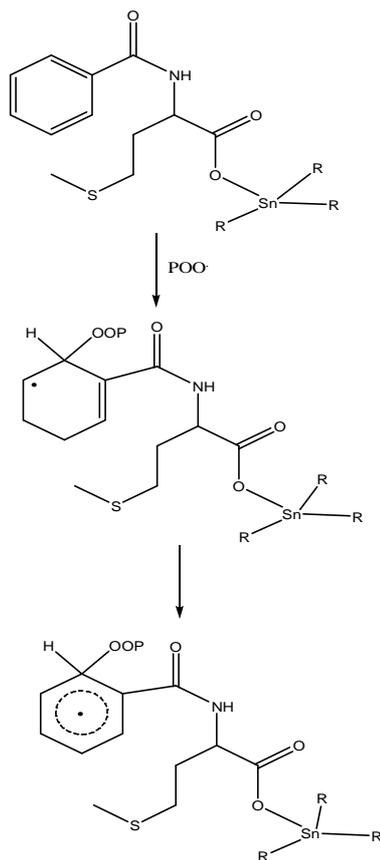
**Scheme 2: Suggested mechanism of photostabilization of complexes as primary stabilizers.**

Metal chelate complexes generally known as photostabilizers for PVC through both peroxide decomposer and excited state quencher. Therefore, it is expected that these complexes act as peroxide decomposer through the following proposed mechanism, Scheme 3 below. This mechanism is in agreement with that reported by Adil et al. [18].



**Scheme 3: Suggested mechanism of photostabilization of complexes as peroxide decomposer.**

These metal chelate complexes also function as radical scavengers through energy transfer and by forming un-reactive charge transfer complexes between the metal chelate and excited state of the chromophore ( $POO^{\cdot}$ ) and stabilize through resonating structures as shown in Scheme 4. This mechanism is adopted by Yousif et al. [19].



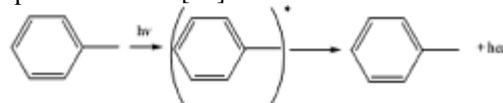
**Scheme 4: Suggested mechanism of photostabilization of carboxylates complexes as radical scavengers through energy transfer and forming unreactive charge transfer and stabilize through resonating structure.**

The ring of benzene in this compound plays an important role in the mechanism of stabilizing process by acting as UV absorber. The UV light

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absorption by these additives containing benzene ring dissipates the UV energy to harmless heat energy, Scheme 5. Further more this ring plays a role in resonating structures conjugation of radical in peroxide decomposer which supports this compound as a photostabilizer [20].



**Scheme 5: Suggested mechanism of photostabilization of benzene ring as UV absorber.**

## Conclusions

In the work described in this paper, the photostabilization of poly(vinyl chloride) films using triorganotin(IV) complexes were studied. These additives behave successfully as photostabilizer for PVC films. The additives take the following order in photostabilization activity according to their decrease in carbonyl, polyene and hydroxyl indices for PVC films. **C1 > C2 > C3**.

These additives stabilize the PVC films through HCl scavenging, UV absorption or screening, peroxide decomposer and radical scavenger mechanisms. The tin complexes were found to be the more efficient in photostabilization process according to the photostability and mechanisms mentioned above. These mechanisms support the idea of using tin complexes as commercial stabilizer for PVC.

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## تأثير معقدات القصدير الرباعيه المرتبطه مع بنزاميدو ميثونين في التثبيت

### الضوئي لبوليمر متعدد الكلوريد

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<sup>3</sup> وحده بحوث البوليمرات-كلية العلوم-جامعه المستنصرية- بغداد-العراق

<sup>4</sup> الجامعه الوطنيه الماليزيه-سيالانغور-ماليزيا

#### الملخص:

في هذه البحث تم دراسته عمليه التثبيت الضوئي لبوليمر متعدد الكلوريد باستعمال معقدات القصدير الرباعيه المرتبطه بالمتصله بنزاميدو ميثونين الانين كمضافات وذلك باستعمالها بتركيز 0.5% من وزن شريحه البوليمر المستخدمه المحضر بطريقه التجفيف البطيء. تم اعتماد عده طرق لمتابعه التفكك الضوئي للبوليمر من خلال حساب معامل الكاربونيل ومعامل البولين ومعما معامل الهيدروكسيل اضافته الى متابعه الاوزان الجزيئيه باستخدام المذيب نتراهيدوفوران.

اظهرت النتائج ثباتيه لبوليمر متعدد الكلوريد وذلك بالتسلسل الاتي:  $Ph_3SnL > Bu_3SnL > Me_3SnL$  من خلال النتائج العمليه المستحصله تم اقتراح عده ميكانيكات للمضافات المستعمله في عمليه التثبيت الضوئي منها عمليه اقتناص حامض الهيدروكلوريك واقتناص البيروكساييد والجذور الحره وامتصاص الاشعه فوق البنفسجيه.